

# Primer on Inventory Management

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## Solutions

### Economic Order Quantity Model

#### Solution to Exercise 1:

i.

$$\begin{aligned}\frac{\partial}{\partial x} Z(x) &= \frac{h}{2} - K \frac{\mu}{x^2} \\ \frac{\partial^2}{\partial x^2} Z(x) &= \frac{2K\mu}{x^3} > 0 \quad \forall x > 0;\end{aligned}$$

ii.

$$\begin{aligned}\frac{\partial}{\partial x} Z(x) &= 0 \\ \Leftrightarrow \frac{h}{2} - \frac{K\mu}{x^2} &= 0 \\ \Leftrightarrow x^2 &= \frac{2K\mu}{h} \\ \Leftrightarrow x^* &= \pm \sqrt{\frac{2K\mu}{h}}\end{aligned}$$

Since  $x$  cannot be negative, only the positive solution makes sense.

iii. We know that

$$Z(x) = h \frac{x}{2} + K \frac{\mu}{x} + c\mu \tag{1}$$

and

$$x^* = \sqrt{\frac{2K\mu}{h}} \tag{2}$$

Insertion of (2) in (1) yields

$$Z(x^*) = c \cdot \mu + \sqrt{2K\mu h} \tag{3}$$

iv. In our cost function the inventory holding cost is

$$h \frac{x}{2} \quad (4)$$

and the fixed order cost is

$$K \frac{\mu}{x} \quad (5)$$

The optimal order quantity is

$$x^* = \sqrt{\frac{2K\mu}{h}} \quad (6)$$

Insertion of (6) in (4) and (5) yields

$$h \frac{x^*}{2} = \frac{h}{2} \cdot \sqrt{\frac{2K\mu}{h}} = \sqrt{\frac{K\mu h}{2}} \quad (7)$$

and

$$K \frac{\mu}{x^*} = \frac{K\mu}{\sqrt{\frac{2K\mu}{h}}} = K\mu \cdot \sqrt{\frac{h}{2K\mu}} = \sqrt{\frac{K\mu h}{2}} \quad (8)$$

Obviously, (7) and (8) are equal.

### Solution to Exercise 2:

First, determine the annual demand rate:

$$\mu = 60 \text{ units/week} \cdot 52 \text{ weeks/year} = 3,120 \text{ units/year}$$

The annual holding cost rate is:

$$h = 0.25 \text{ year}^{-1} \cdot 0.02 \text{ EUR/unit} = 0.005 \text{ EUR}/(\text{unit} \cdot \text{year})$$

This yields:

$$x^* = \sqrt{\frac{2K\mu}{h}} = \sqrt{\frac{2 \cdot 12 \cdot 3,120}{0.005}} = 3,870 \text{ units.}$$

The cost of the optimal solution is:

$$\begin{aligned} Z(x^*) &= c \cdot \mu + \sqrt{2K\mu h} \\ &= 0.02 \cdot 3,120 + \sqrt{2 \cdot 12 \cdot 3,120 \cdot 0.005} \\ &= 81.75 \text{ EUR} \end{aligned}$$

### Solution to Exercise 3:

i.

$$x^* = \sqrt{\frac{2K\mu}{h}} = \sqrt{\frac{2 \cdot 40 \cdot 10.6}{0.1}} = 92.09 \approx 92$$

ii.

$$\begin{aligned} Z(x^*) &= c \cdot \mu + \sqrt{2K\mu h} \\ &= 1 \cdot 10.6 + \sqrt{2 \cdot 40 \cdot 10.6 \cdot 0.1} \\ &= 19.81 \text{ EUR} \end{aligned}$$

iii. For  $x' = 0.9 \cdot x^* = 0.9 \cdot 92 = 82.8 \approx 83$  we compute

$$\begin{aligned} Z(83) &= c \cdot \mu + h \frac{83}{2} + K \frac{\mu}{83} \\ &= 1 \cdot 10.6 + 0.1 \frac{83}{2} + 40 \frac{10.6}{83} \\ &= 19.86 \end{aligned}$$

Observe, that the difference to  $Z(x^*)$  is very small!

iv. We know that

$$\mathcal{Z}(x) = h \frac{x}{2} + K \frac{\mu}{x}$$

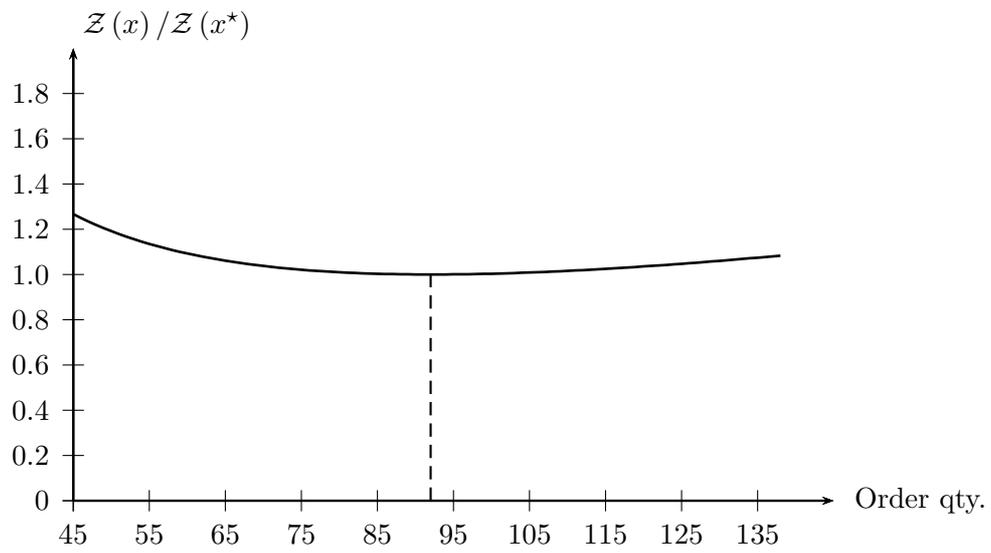
and

$$\mathcal{Z}(x^*) = \sqrt{2K\mu h}$$

Subsequently,

$$\begin{aligned} \frac{\mathcal{Z}(x)}{\mathcal{Z}(x^*)} &= \frac{h \frac{x}{2} + K \frac{\mu}{x}}{\sqrt{2K\mu h}} \\ &= \frac{x}{2} \cdot \frac{h}{\sqrt{2K\mu h}} + \frac{1}{x} \cdot \frac{K\mu}{\sqrt{2K\mu h}} \\ &= \frac{x}{2} \cdot \frac{1}{x^*} + \frac{1}{2x} \cdot \frac{x^*}{1} \\ &= \frac{1}{2} \left( \frac{x}{x^*} + \frac{x^*}{x} \right) \end{aligned}$$

v. The sensitivity plot reads:



vi. The solution is remarkably insensitive.